



**SLOVENSKA  
AKREDITACIJA**  
SIST EN ISO/IEC 17065  
CP-010



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

## SPRIČEVALO O ODOBRTVI VARJENJA ŽELEZNIŠKIH VOZIL IN ELEMENTOV PO SIST EN 15085-2

CERTIFICATE OF APPROVAL FOR WELDING OF RAILWAY VEHICLES AND COMPONENTS  
ACCORDING TO SIST EN 15085-2

**Podjetje / The company:**

**Metalna Senovo d.o.o.**

**in njegov varilni obrat na lokaciji:**

**Titova cesta 52, 8281 Senovo**

(naslov obrata ki izvaja varilska dela)

and its welding manufacturer in:

(Location site - postal address of welding manufacturer)

**je certificiran za stopnjo CL 1 na področju dejavnosti P po SIST EN 15085-2:2020**

is certified for classification level CL 1 in the field of activity P according to SIST EN 15085-2:2020.

**Področje  
uporabe:**

**Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja in  
nabave zvarjencev**

Field of application:

Manufacturing of railway vehicles and components quality level CL 1 without design and  
purchase of welded parts

**Obseg certifikacije / Scope of certification:**

Varilni proces po Welding process according to EN ISO 4063	Material skupine po Material group according to CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
141 (TIG)	1.2	3 – 7,2 BW	/
135 (MAG)	3.2	7,5 – 30 BW; FW	/
135 (MAG)	3.2	50 – 200 BW; FW	/
135 (MAG)	3.1	5 – 60 BW	/
135 (MAG)	3.1	≥ 5 FW	/
135 (MAG)	3.1	3 – 24 BW	/
136 (MAG)	1.2	6,25 – 25 BW; 3 – 25 mm FW	/
135 (MAG)	1.2/8.1	3 – 24 BW; 6 – 24 FW	/

**Odgovorni varilni koordinator / Responsible welding coordinator:**

**g. / Mr.: Janez ŽGANJAR, IWE**

**rojen / born:** 24.03.1966

**Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:**

**g. / Mr.: Andrej MARUŠIČ, IWE**

**rojen / born:** 02.02.1984

**Nadaljnji varilni koordinatorji / Additional welding coordinators:**

glej hrbtno stran spričevala / see certificate back

**Opombe/Razširitve / Remarks/Extensions:**

glej hrbtno stran spričevala / see certificate back

**Spričevalo / Certificate No.:**

**Q Techna /15085/CL1/006/2/14**

**Presojevalec / Auditor:**

**A. Weiss**

**Veljavno do / Valid until:**

**15.10.2023**

**Naslednja presoja do: / Next surveillance until:**

**15.10.2023**

**Izdano v Ljubljani / Issued in Ljubljana on:**

**27.01.2023**



Institut za  
zagotavljanje in kontrolo  
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

mag. Ambrož Rožman, univ. dipl. ing., IWE

Predstavnik certifikacijskega organa / Certification body representative

**Spričevalo št. / Certificate No.:**

**Q Techna/15085/CL1/006/2/14**

Pristojni varnostni organ ali certifikacijski organ lahko prekličeta to spričevalo, če:  
*Safety regulatory authority or certification body may revoke this certificate:*

- obstaja sum, da se zahteve izpolnjevanja omenjene norme ob izvajanju varilskih del ne upoštevajo / *in case of suspicion that requirements for meeting the above norms during welding are not considered,*
- obstaja sum, da se zahteve navedenih standardov o varilni koordinaciji in nadzoru ob izvajanju varilskih del ne upoštevajo / *in case of suspicion that requirements covering standards for welding coordination and inspection are ignored,*
- je podjetje ostalo brez varilnega koordinatorja / *if the company no longer has a welding coordinator,*
- je podjetje ostalo brez veljavnih spričeval varilcev in operaterjev po zahtevah omenjenih standardov / *if the company no longer has valid certificates of welders and operators in compliance with governing standards,*
- je podjetje ostalo brez atestiranih varilcev in operaterjev po zahtevah omenjenih norm / *if the company no longer has certified welders and operators in accordance with related norms,*
- če preostale zahteve navedenih norm niso izpolnjene / *should other requirements for the stated norms not be met,*
- če je le to poteklo / *the certificate has expired.*

Certifikacijski organ mora spričevalo odpoklicati v pisni obliki in o tem obvestiti pristojni varnostni organ.  
*A Certification body is to revoke the certificate in a written form, as well as notify a safety regulatory authority.*

Najmanj 2 (dva) meseca pred iztekom veljave spričevala mora proizvajalec poslati vlogo za podaljšanje certifikacijskemu organu.

*The manufacturer is to file the application for certificate extension to a certification body, at least two months prior to certificate expiry.*

**Opombe / Remarks:** ./.

**Dodatni varilni koordinatorji / Additional welding coordinators:**

**g. / Mr.: Gregor UMEK**

**rojen / born: 04.08.1988**

**Dostaviti / Distribute:**

1. Prosilec / Applicant – 1x (original)
2. Arhiv podjetja / Records – 1x